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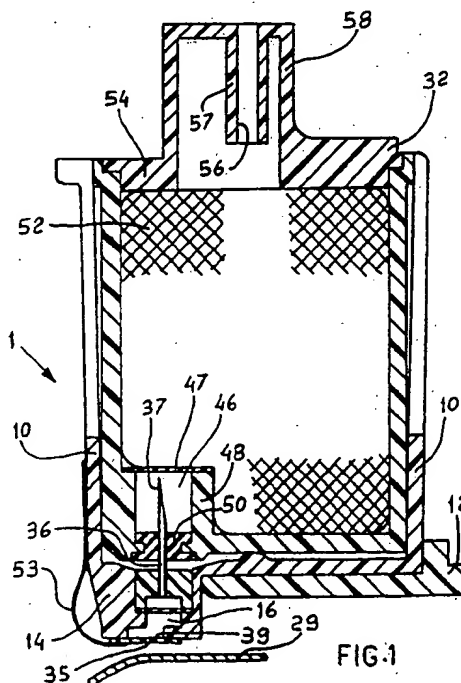
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54 Print head for a thermal ink jet printer.

57 In a thermal ink jet print head the ink is expelled in the form of small drops through a plurality of nozzles (45) communicating with corresponding expulsion chambers for expulsion of the ink through the effect of rapid heating of heater elements contained in the expulsion chambers. The nozzles, the expulsion chambers, the heater elements and the associated electrical conductors are constructed in a plurality of metal layers and insulating layers supported by a silicon plate (39). The plate is fixed to the structure (10) of the head and is supplied with ink contained in a removable cartridge (32) fitted to the structure of the head. The cartridge comprises a rigid reservoir (33) containing a sponge (52) saturated with ink which can be hydraulically connected to the head by means of a needle-type conduit (36) mounted on the head and which perforates a rubber membrane (50) of the cartridge. During periods of storage and inactivity of the head, the cartridge is removed, permitting drying of the nozzles to avoid possible nozzle blockages and corrosion of the layers of the plate by the ink.



**EP 0 408 241 A2**

# PRINT HEAD FOR A THERMAL INK JET PRINTER

The present invention relates to a thermal ink jet print head.

A print head for a thermal ink jet printer is known in which a multi-layer print plate carrying the nozzles and electrical terminals for pilot control thereof is fixed to an end wall of a reservoir containing a spongy body impregnated with ink.

The nozzles are hydraulically connected to the interior of the reservoir by way of a supply conduit passing through the plate and disposed at a position corresponding to an opening in the end wall of the reservoir. The electrical terminals of the print plate are soldered or welded to corresponding conductors of a flat cable fixed to the end wall on the outside of the reservoir. The flat cable carries conductive areas or pads which can be connected under the effect of pressure to corresponding fixed terminals of the printer.

The reservoir with the plate which is fixed with respect thereto form an integrated printing and supply unit which is mounted removably on the carriage of the printer. When the ink is exhausted the integrated unit is replaced by another unit loaded with ink.

As will be apparent, the ink always fills the nozzles and always remains in contact with the internal metal layers of the plate. During long periods of storage or inactivity of the integrated head, it may be found that the arrangement suffers from blockages of nozzles by virtue of drying of the ink or corrosion phenomena in respect of internal layers of the plate, with a consequential deterioration in the quality of printing and a reduction in the level of efficiency of the head itself. In addition since the life of a print head is much longer than the period for which the ink contained in the reservoir lasts, each time that the integrated unit is replaced, it is necessary to throw away a print plate which is still effective.

The invention is defined in the appended claims to which reference may now be made.

The invention will be more clearly apparent from the following description of a preferred embodiment given by way of non-limiting example with reference to the accompanying drawings, in which:

Figure 1 is a view in section of a thermal ink jet print head embodying the invention,

Figure 2 is a view in section of a support structure of the head shown in Figure 1,

Figure 3 is a view in section of a cartridge for the ink used with the head in Figure 1,

Figure 4 is a view in horizontal section taken along the line IV-IV in Figure 3,

Figure 5 is a view in section taken along line V-

V in Figure 3,

Figure 6 is a view in section taken along line VI-VI in Figure 2,

Figure 7 is a view in longitudinal section of a multi-color head according to the invention, and Figure 8 is a view in longitudinal section of a multi-color print head having a single cartridge for inks of different colors.

Referring to Figures 1 and 2, a print head 1 comprises a support structure 10 fixed on a movable carriage 12 of a printer (not shown in the drawings but well known to those skilled in the art).

Provided in a projection portion 14 of the structure 10 is a cavity or intermediate reservoir 16 which is open downwardly and closed upwardly by an end wall 18 of the structure 10.

The structure 10 comprises four arms 20 to 23 connected to the end wall 18 and extending substantially in a direction perpendicular thereto; the arms 20 and 23 of the four arms are visible in the drawing. Each arm, for example the arm 20 (Figure 2), is formed by two elongate portions 24, 26 of two adjacent, mutually perpendicular side walls 24' and 26' of the structure 10. The walls 24' and 26' and two other side walls which are respectively parallel to and facing the walls 24' and 26' and of which only the wall 28 is visible define a receiving space 30 for receiving an ink cartridge 32 (Figure 1). The cartridge 32 can therefore be introduced into and removed from the space 30 by way of an opening 34 opposite to the end wall 18.

The four arms 20-23 therefore perform the function of angular guides for the cartridge 32 during the operation of inserting it into the space 30.

A tubular element 36 is fixed to the wall 18 to communicate the intermediate reservoir 16 with the space 30. The element 36 extends within the space 30 and has a pointed end 37 which is directed towards the opening 34.

Fixed on the projection portion 14 (see Figure 1) is a thermal ink jet print element 35 or print head of a type well-known in the art for printing dots on a printing carrier 29. The element 35 closes the intermediate reservoir 16 downwardly in Figures 1 and 2 and is formed by a silicon plate 36 supporting a plurality of metal layers interposed between insulating layers and layers of resin, of the type described for example in our Italian patent application No.67044-A/89 filed January 26, 1989. More particularly the ink is projected on to the carrier 29 through a plurality of nozzles 45 (see Figure 2) communicating with corresponding expulsion chambers (not shown in the drawings) and provided in one of the insulating layers of the element

35. The expulsion chambers communicate with the intermediate reservoir 16 by way of a supply duct passing through the silicon plate 39. Disposed on the outside face of the plate 39, which is directed towards the printing carrier 29, are conductive areas or pads connected by way of one of the metal layers of the print element 35 to heater elements (not shown) contained in the expulsion chambers. Electrical conductors of a flat cable 53 which is externally fixed to the support structure 10 are welded or soldered to the areas or pads on the plate 39.

The cartridge 32 (see Figures 3 and 4) comprises a container 33 of substantially parallelepipedic shape and formed by four side walls 40, 41, 42, 43 which are fixed with respect to a front wall 44.

Provided in the interior of the container 33 is an auxiliary space 46 disposed in a lateral position with respect to a longitudinal axis A-A of the cartridge 32 and delimited by the front wall 44, the side wall 42 and an internal wall 48 perpendicular to the wall 44. The space 46 on one side is open towards the interior of the cartridge 32 while on the opposite side it is closed by an element 50 of resilient material, for example soft rubber. The space 46, and the closure element 50 when the cartridge 32 is fitted into the support structure 10, are disposed in a position corresponding to the tubular element 36 which therefore perforates the element 50 and with its end 37 penetrates into the space 46 of the cartridge.

The container 33 is filled with a spongy material 52 with communicating pores, the material being capable of being impregnated with ink. Disposed on the mouth opening 46' of the auxiliary space 46 is a metal grill 47 for preventing the spongy material 52 from penetrating into the space 46.

After the container 33 has been filled with the sponge 52, the container 33 is closed with a cover 54 which is sealed to the edge of the walls 40-43, which is opposite to the wall 44.

The cover 54 is provided with an opening 56 to the exterior to communicate the part of the sponge in contact with the cover 54 with external atmospheric pressure. The opening 56 comprises a conduit 57 extending towards the interior of the container 33 and disposed in a dome 58 projecting outwardly on the cover 54.

The cartridge 32 is filled with ink for example by drawing air from the conduit 56 (see Figure 3) and introducing ink from the bottom through the closure 50 by means of a needle tube similar to the tube 36 in Figure 2 and communicating with an ink reservoir (not shown in the drawings). The cartridge is loaded when the ink has filled the auxiliary space 46 and has completely impregnated

the spongy material 52.

The ink-filled cartridges can be preserved for a long period of time and in any position without any danger of loss of ink, in that the capillary action of the spongy material 52 retains the ink within the container 33.

In order to initiate a printing operation, an ink-filled cartridge 32 is fitted into the space 30 (Figure 2) of the support structure 10 in such a way that the end 37 of the tubular element 36 penetrates into the auxiliary space 46 (Figure 1) after having perforated the closure element 50.

Before initiating the printing operation, the head 1 is moved to a suction station (not shown in the drawings) in which the ink contained in the cartridge 32 is sucked through the nozzles 45 (see Figure 2). In that way the ink forms in each nozzle a meniscus whose surface tension balances a depression created in the auxiliary space 46 (Figure 1) and in the auxiliary reservoir 16 due to the effect of the capillary action of the spongy material 52. That depression is of the order of 1-5 cm water gauge when the head 1 is not operating while it can rise to 20-30 cm water gauge during the printing operation when a certain amount of ink is sucked in again from the reservoir 16 of the printing element 35 to replace the ink expelled from the nozzles 45. The use of a cartridge 32 for the ink, which is separate from the head 1, makes it possible to maintain the reservoir 16 and the printing element 35 empty of ink during the period of storage of the printer, thus ensuring that the nozzles are effective during subsequent operation of the printer.

In addition in the event of an interruption in activity of the printer the cartridge 32 when already mounted on the head 1 may be removed and stored while the reservoir 16 and the nozzles 45 can be cleaned to remove the residual ink. That procedure avoids blockage of the nozzles by dried ink and minimises the risk of corrosion or infiltration of ink into the metal and insulating layers of the printing element 35 due to the prolonged presence of ink in contact with those layers.

The head 1 can also be used for multi-colour printing. Referring to Figure 7, a support structure 60 may contain a plurality of cartridge 62 containing inks of different colors.

The support structure 60 is capable of carrying for example four cartridges 62 of which only two cartridges are shown in the drawings for the sake of simplicity. Each cartridge is similar to the cartridge 32 in Figure 3 and contains an ink of a different color, for example black, magenta, cyan and blue.

The support structure 60 comprises four intermediate reservoirs 161, 162, 163 and 164 corresponding to the four cartridges and similar to the

reservoir 16 in Figure 2, each reservoir being provided with a tubular element 361-364 capable of perforated corresponding closure elements 502-503 of the cartridges 62. Each intermediate reservoir is closed at the bottom by the same number of printing elements 351-354 which are similar to the element 35 in Figure 2, wherein each printing element can print on the same printing carrier in succession with its own colored ink.

Figure 8 shows a support structure 70 capable of accommodating a single cartridge 72 which is divided for example into a plurality of independent reservoirs or compartments, each filled with an ink of a different color.

The structure 70 comprises an end wall 74 of rectangular shape provided with angular grooves 76 disposed at the four corners and capable of accommodating and guiding the cartridge 72.

The cartridge 72 is formed by a container 78 of parallelepipedic shape and divided for example into four separate compartments 80 by walls 82. Disposed on the bottom 84 of each compartment is a chamber 86 for collecting the ink, which is delimited by a cylindrical wall 88 and which is open towards the interior of the same compartment by way of a grill 87. The chamber 86 is also closed by a closure element 90 passing through the bottom 84 and formed from soft rubber. Disposed on the wall 74 at a position corresponding to each element 90 are tubes 92 having a pointed end, the tubes being capable of perforating the elements 90 and penetrating into the chambers 86 when the cartridge 72 is fitted to the structure 70. The tubes 92 communicate with auxiliary reservoirs 94 provided in external projection portions 96 on the bottom wall 74. Each reservoir 94 is closed by a thermal ink jet printing element 93 of the type described hereinbefore.

Each compartment 80 of the cartridge 72 is filled with a spongy material 95 capable of being impregnated with an ink of a different color.

The printing elements 93 are aligned with each other and disposed parallel to the direction of forward movement of the head during the printing operation. In that way it is possible to effect printing selectively with each of the four colors or with different color shades, by emitting drops of ink of different colors in the same printing position. The cartridge 72 is closed upwardly by a cover 98 welded to the side walls and the separating walls 82 in such a way as completely to isolate the compartments 80 from each other. Conduits 89 disposed on the cover 98 communicate each compartment 80 with the external atmospheric pressure.

Thus, in summary, in the thermal ink jet print head illustrated the ink is expelled in the form of small drops through a plurality of nozzles commu-

nicating with corresponding expulsion chambers for expulsion of the ink through the effect of rapid heating of heater elements contained in the expulsion chambers. The nozzles, the expulsion chambers, the heater elements and the associated electrical conductors are constructed in a plurality of metal layers and insulating layers supported by a silicon plate. The plate is fixed to the structure of the head and is supplied with ink contained in a removable cartridge fitted to the structure of the head. The cartridge comprises a rigid reservoir containing a sponge saturated with ink and can be hydraulically connected to the head by means of a needle-type conduit mounted on the head and which perforates a rubber membrane of the cartridge. During periods of storage and inactivity of the head, the cartridge can be removed, permitting drying of the nozzles so as to avoid possible nozzle blockages and corrosion of the layers of the plate by the ink.

The thermal ink jet print head illustrated is essentially free from the disadvantages discussed above in the introduction. More complete use of the printing plate is made for the whole of its period of effectiveness, keeping it free from ink during the periods of printing inactivity in order to minimise the risk of corrosion by the ink.

It will be appreciated that modifications, additions or substitution of parts and/or variations in form may be made in the print head according to the present invention without thereby departing from the scope of the invention.

## Claims

1. A print head for a thermal ink jet printer, comprising a support structure (10) for at least one multi-layer printing element (35) carrying a plurality of nozzles (45), said multi-layer element being formed by metal layers interposed with insulating layers and layers of resin which are deposited on a silicon plate (36) and in which said nozzles communicate with an intermediate reservoir (16) by way of a supply conduit passing through said silicon plate, characterized in that said silicon plate (36) and said intermediate reservoir (16) are mounted fixedly on said structure (10) and that said structure comprises receiving means (20, 23) for removably accommodating an ink cartridge (32) comprising a container (33) formed by rigid walls (40-44, 54) and filled with porous material (52) and a tubular element (36) which is fixed with respect to said structure and communicating with said intermediate reservoir, said tubular element extending within said receiving means for hydraulically connecting said container to said intermediate reservoir when said cartridge is inserted into said

receiving means.

2. A print head according to claim 1, characterized in that a first (54) of said walls is provided with an opening (56) communicating with atmospheric pressure, and a second (44) of said walls opposite to said first wall comprises an element (50) of resilient material for closing a chamber (46) for receiving ink, said receiving chamber being communicated with the interior of said container and being free from said porous material.

3. A print head according to claim 1, characterized in that said receiving means define a space (30) closed at one end by an end wall (18) adjacent to said intermediate reservoir and open at the opposite end to permit the introduction of said cartridge.

4. A print head according to claim 3, characterized in that said receiving means comprise guide elements (20-23) which are fixed with respect to said end wall and which extend perpendicularly to said wall to guide and support said cartridge on said head.

5. An ink cartridge which can be removably fitted to a thermal ink jet print head, comprising a container (33) formed by rigid side walls (40-43) and an end wall (44) and filled with ink-impregnated porous material (52), and a perforatable closure element (50) fixed to said end wall, characterized in that said container comprises an ink receiving chamber (46) which is delineated by said end wall and by at least one of said side walls and by a third wall (48) which is fixed with respect to and perpendicular to said end wall, said receiving chamber being open towards the interior of said container and being free from said porous material; said closure element being disposed at a position corresponding to said receiving chamber.

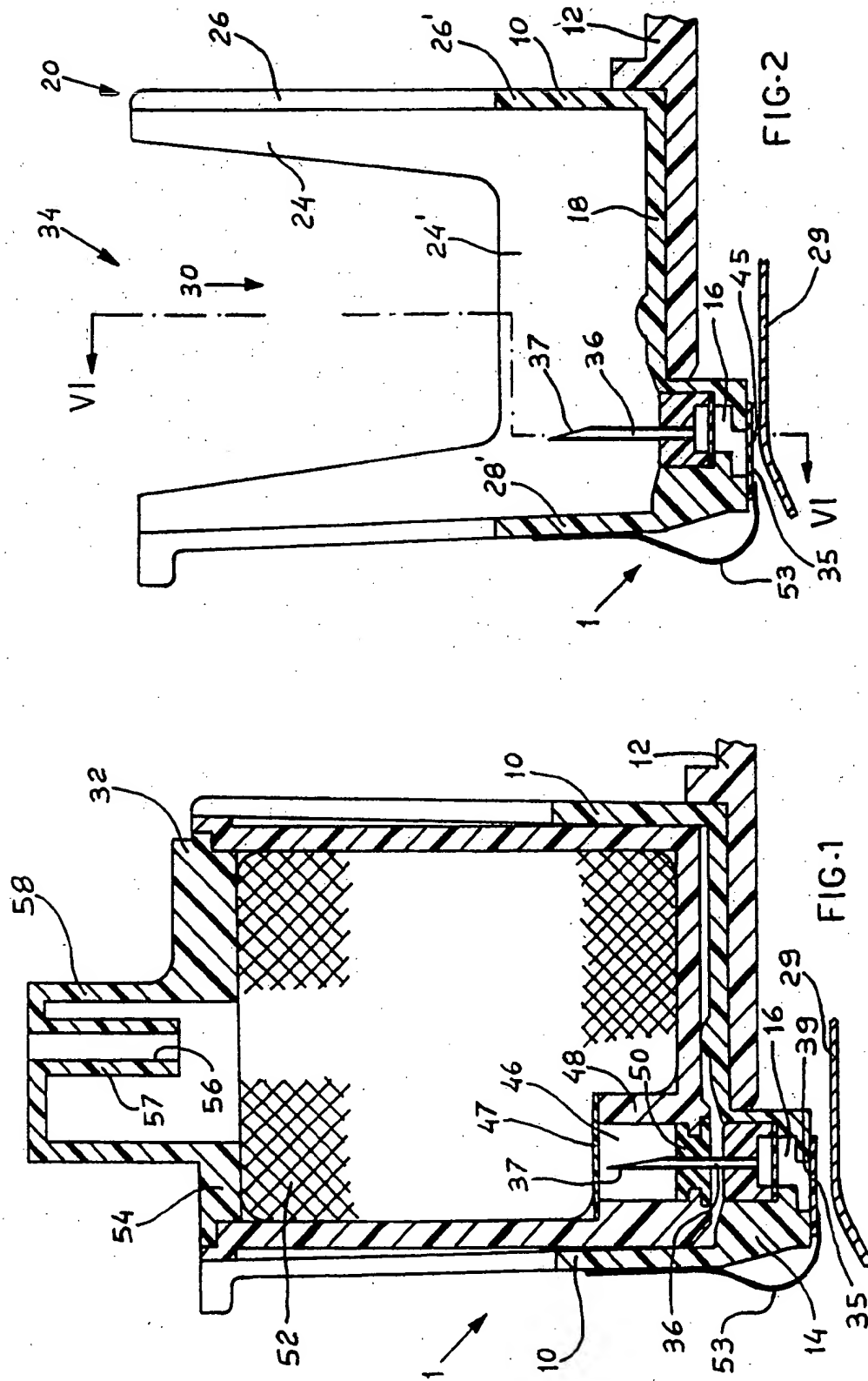
6. A multi-color print head for a thermal ink jet printer, comprising a support structure (70) for a plurality of multi-layer printing elements (93), each carrying a plurality of nozzles for the emission of drops of ink of different colors, the nozzles of each of said printing elements communicating with corresponding intermediate reservoirs (94), characterized in that said printing elements (93) and said intermediate reservoirs (94) are disposed on said support structure (70), and that said support structure comprises receiving means (74) for removably accommodating a single cartridge (72) comprising a container (78) subdivided into a plurality of mutually separate compartments (80), each compartment being filled with porous material (95) impregnable with an ink of different color, and tubular elements (92) fixed on said structure and extending towards said receiving means, each tubular element communicating with a corresponding intermediate reservoir for hydraulically connecting each compartment to said corresponding intermediate

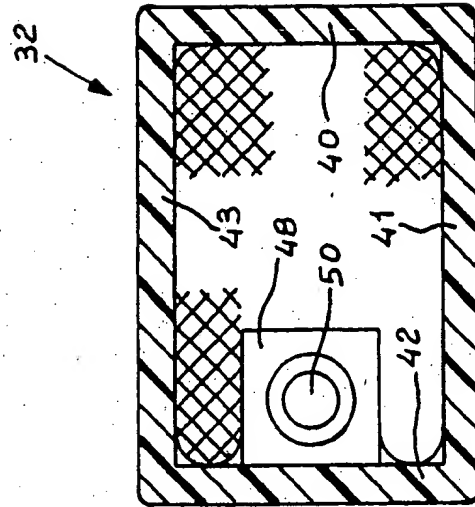
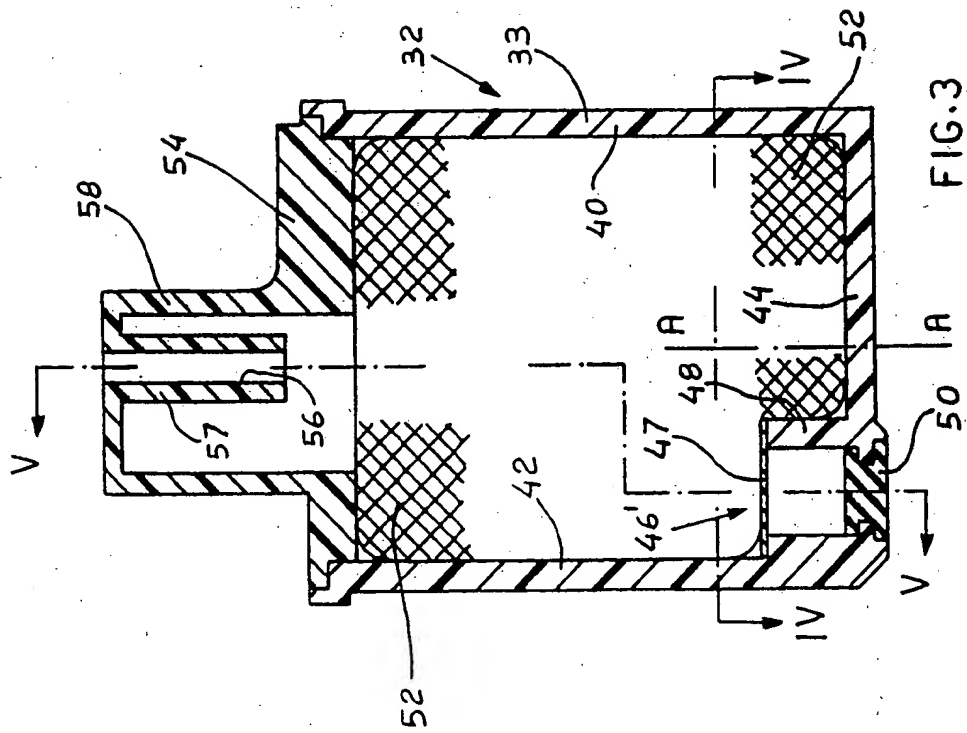
reservoir when said cartridge is fitted to said support structure.

7. A print head according to claim 6 in which said structure (70) is mounted on a carriage movable in a printing direction, characterized in that said printing elements are aligned parallel to said direction, each of said printing elements successively emitting drops of ink of different colors for printing with selectively variable chromatic shades.

8. A print head according to claim 6 or 7, characterized in that each of said compartments (80) comprises an ink receiving chamber delineated by at least first and second walls (82) of said container, said chamber being in communication on one side with the interior of said compartment and on an opposite side being closed by a perforatable closure element (90), said tubular elements (92) perforating said closure for hydraulically connecting said chamber to corresponding intermediate reservoirs.

9. An ink cartridge for ink which can be removably fitted to a thermal multi-color ink jet print head, comprising a container (78) formed by side walls and by an end wall and subdivided into a plurality of independent compartments separated by divider walls (82) perpendicular to said end wall, each compartment comprising a perforatable closure element (90) disposed on said end wall, characterized in that each of said compartments is filled with a porous material (95) capable of being impregnated with ink of a different color, and that an ink receiving chamber (86) is disposed within each compartment and is delineated by said end wall and by at least one of said side walls and divider walls (82) and by a third wall (88) which is fixed with respect to and perpendicular to said end wall, said chamber communicating on one side with said compartment and closed on an opposite side by said closure element and being free from said porous material.







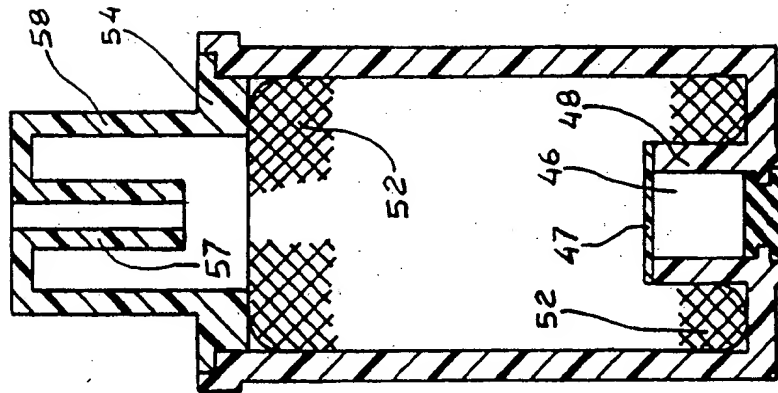


FIG. 5

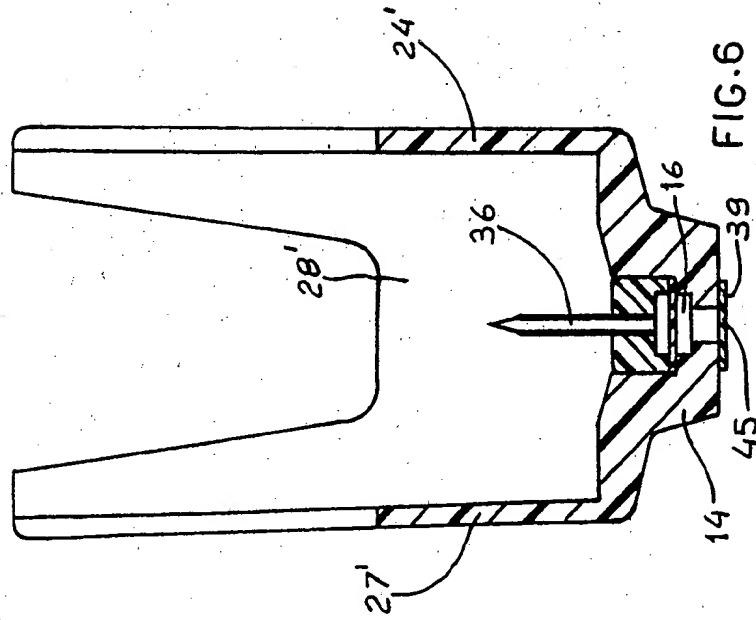


FIG. 6

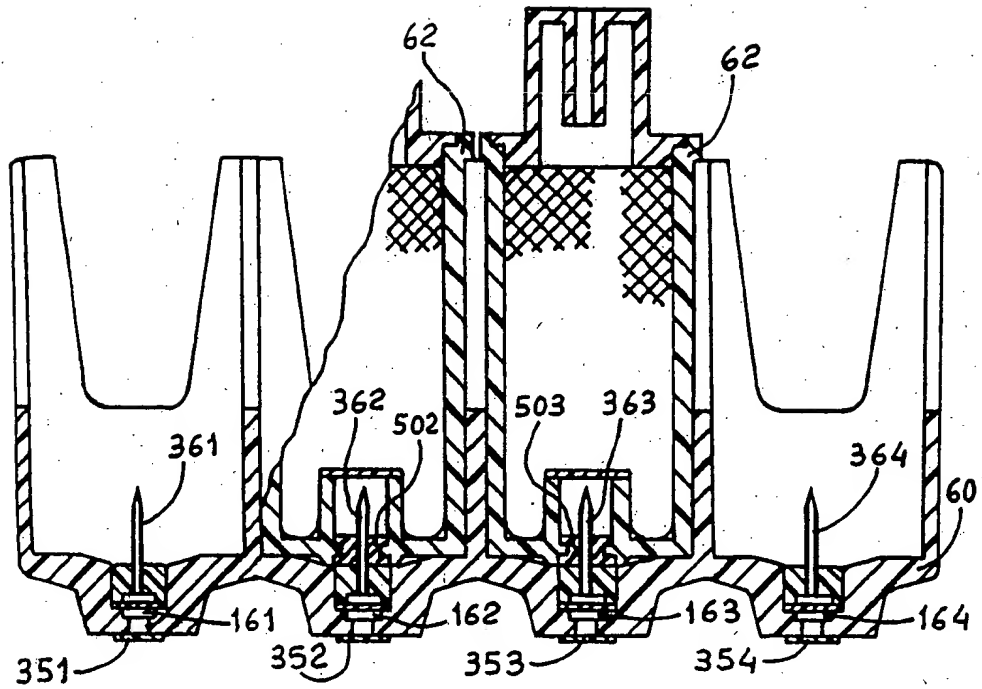


FIG. 7

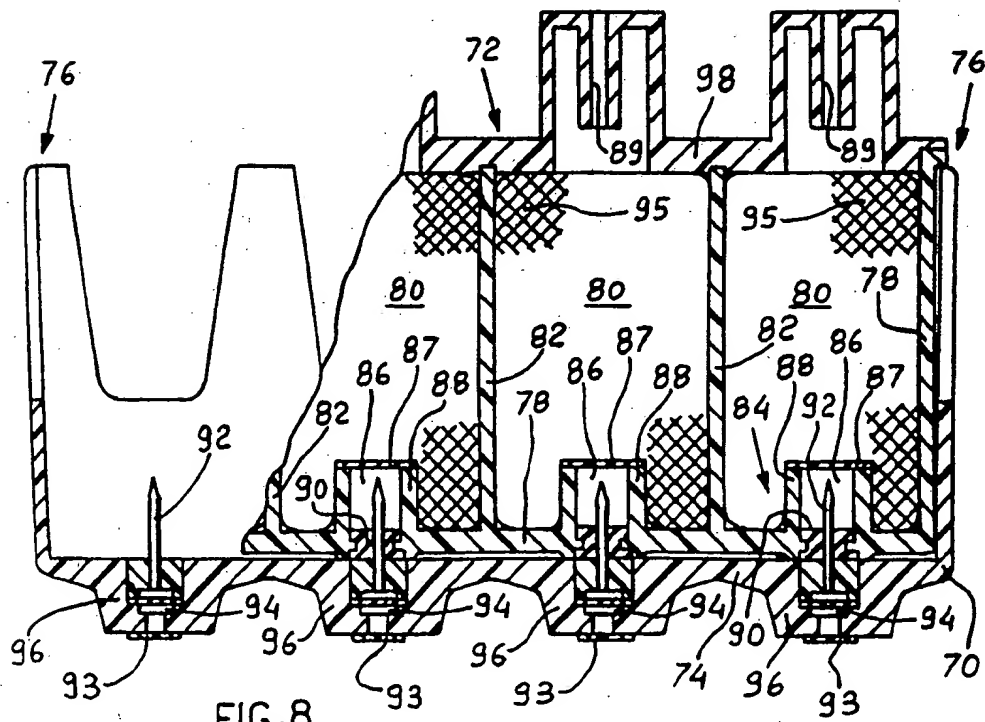


FIG. 8